



QUICK CHOICE USER GUIDE TO CLEARCOAT



Dear KMK Refinisher, in this document you will find a comparison between the various clearcoat types produced by KMK Refinish.

As you know KMK Refinish is an Italian company, which produces products for different markets, which in turn have different legislation in terms of the use of bodywork chemicals.

For this reason you will find two sheets, one with the products developed for the American market and one with the products developed for the European market (and which must comply with the European directive 2004/42/CE VOC).

The products developed for the European market are freely usable in all markets where KMK Refinish is present.

May happen that some products in the document are not available at your local distributor.

Top products for Top refinishers


QUICK GUIDE TO CLEARCOAT - US PRODUCTS



SKU	2205	2304	2404
CATEGORY			
RATIO	2:1	4:1	4:1
DESCRIPTION	CLEARCOAT 5 L	EXPRESS CLEAR 3.78 L	CLEARCOAT 3.78 L
KEY FACTS	EASY APPLICATIONN HIGH GLOSS PARTIAL/COMPLETE REPAIRS	EASY TO APPLY AT LOW PRESSURES HIGH GLOSS FAST AIR CURING PARTIAL REPAIRS	EASY TO APPLY AT LOW PRESSURES HIGH GLOSS PARTIAL/COMPLETE REPAIRS
CORRESPONDING HARDENERS	4725F - FAST 4725N - NORMAL 4725S - SLOW	4901 - NORMAL	
AUTOMOTIVE VOC COMPLIANT DILUTION	NO VOC (VOC regulation applies only for products developed for the european market)	NO VOC	NO VOC
EXTRA AUTOMOTIVE NO VOC COMPLIANT DILUTION	0%	max 5%	max 5%
HANDS AND FLASH OFF	1 + 1 5'	1 + 1 3' - 5'	1 + 1 3' - 5'
DRYING TIME	10h. a 20°C 30' a 60°C + 5h. a 20°	3h. a 20°C 20' a 50°C	8h. a 20°C 25' a 60°C

QUICK GUIDE TO CLEARCOAT - EUROPEAN PRODUCTS



	2505	2605	2705	2805
SKU	2505	2605	2705	2805
CATEGORY	HS	UHS	UHS	UHS
MIXING RATIO	2:1	2:1	2:1	2:1
DESCRIPTION	ANTI-SCRATCH	TOP CLEAR	ULTRA RAPID	ANTI-DRIP
KEY FACTS	<p>SPECIAL FINISH ACCORDING TO VOC REGULATION</p> <p>EASY TO SPRAY</p> <p>HIGH GLOSS</p> <p>PARTIAL/COMPLETE REPAIRS</p>	<p>EASY TO SPRAY</p> <p>HIGH GLOSS</p> <p>PARTIAL/COMPLETE REPAIRS</p>	<p>EASY TO SPRAY</p> <p>HIGH GLOSS</p> <p>EXTRA FAST DRYING</p> <p>PARTIAL REPAIRS</p>	<p> shake well</p> <p>SAG CONTROL AGENT INSIDE</p> <p>PREMIUM GLOSS</p> <p>PARTIAL/COMPLETE REPAIRS ON HIGH STAND CARS</p>
CORRESPONDING HARDENERS		<p>4025 - ULTRAFAST</p> <p>4125 - FAST</p> <p>4225 - NORMAL</p> <p>4325 - SLOW</p>		<p>4525 - FAST</p> <p>4425 - NORMAL</p> <p>4625 - SLOW</p>
AUTOMOTIVE VOC COMPLIANT DILUTION	5%-10%	0%	0%	0%
EXTRA AUTOMOTIVE NO VOC COMPLIANT DILUTION	max 18%	max 15%	max 10%	10%-20%
HANDS AND FLASH OFF	1 + 1 5'-10'	1/2 + 1 10'-15'	1/2 + 1 or 1/2+1+1 5'-10'	1/2 + 1 10'-15'
DRYING TIME	8h. at 20°C 30' at 60°C	8h. at 20°C 30' at 60°C	1h. + 1h. at 20°C 10' at 50°C	8h.+ 16h. at 20°C 25' at 60°C + 30' at 20°

