



HS 2K 4:1 PRIMER 3504 - MIXING RATIO BY WEIGHT

HS 4:1 PRIMER 3504 - 3504/S - 3504/N WITH 5% DILUTION ON VOLUME (HIGH THICKNESS)

KMK PRODUCT	100 ML	250 ML	500 ML	1000 ML
PRIMER 4:1 3504, 3504/S OR 3504/N	131 GR	327 GR	654 GR	1308 GR
HARDENER SERIES 40XXX, 41XX OR 42XX	18 GR	46 GR	92 GR	185 GR
NORMAL THINNER 5005	3 GR	8 GR	16 GR	33 GR

HS 4:1 PRIMER 3504 - 3504/S - 3504/N WITH 10% DILUTION ON VOLUME (MEDIUM THICKNESS)

KMK PRODUCT	100 ML	250 ML	500 ML	1000 ML
PRIMER 4:1 3504, 3504/S OR 3504/N	126 GR	315 GR	630 GR	1259 GR
HARDENER SERIES 40XXX, 41XX OR 42XX	18 GR	44 GR	89 GR	178 GR
NORMAL THINNER 5005	6 GR	16 GR	31 GR	63 GR

HS 4:1 PRIMER 3504 - 3504/S - 3504/N WITH 18% DILUTION ON VOLUME (SURFACER)

KMK PRODUCT	100 ML	250 ML	500 ML	1000 ML
PRIMER 4:1 3504, 3504/S OR 3504/N	119 GR	297 GR	594 GR	1189 GR
HARDENER SERIES 40XXX, 41XX OR 42XX	17 GR	42 GR	84 GR	168 GR
NORMAL THINNER 5005	11 GR	27 GR	53 GR	107 GR

HS 4:1 PRIMER 3504 - 3504/S - 3504/N WITH 30% DILUTION ON VOLUME (THICK SURFACER)

KMK PRODUCT	100 ML	250 ML	500 ML	1000 ML
PRIMER 4:1 3504, 3504/S OR 3504/N	110 GR	274 GR	548 GR	1097 GR
HARDENER SERIES 40XXX, 41XX OR 42XX	15 GR	39 GR	77 GR	155 GR
NORMAL THINNER 5005	16 GR	41 GR	82 GR	165 GR