

**HS 2K 5:1 ULTRA RAPID GREY PRIMER**

**Ultra fast high solid two component light grey acrylic primer**

**DESCRIPTION AND FIELDS OF APPLICATION**



Ultra fast high solid two component acrylic primer at low content of solvent, very suitable for car- repairing.  
 Sandability just after one hours and a half from application.  
 Gives the finish an even and high gloss. Can be overpainted with any type of finish.

VOC 2004/42/IIb(c)(540) 472 g/l.

**TECHNICAL DATA**

Composition:	Hydroxylated resins, pigments, mineral charges and solvents
Specific weight:	1,6 ± 0.050 kg/l
Colour:	Light grey
Safety data:	Refer to the safety sheet

**SURFACE PREPARATION**

  	<ul style="list-style-type: none"> <li>• Bare metal, zinc-plated sheets, polyester laminates, wood, polyester fillers, etc.</li> <li>• Old finishes, including the double-coat ones.</li> <li>• Sand with P240.</li> <li>• Clean well the surface to be treated with 6005 Degreaser. Make sure it is dry and free from silicone, wax, grease and any extraneous material.</li> </ul>
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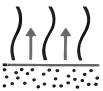




**CAUTIONS**

- Allow flash-off time between coats, depending on reduction and temperature.
- For high-thickness applications, do not dilute. As insulation, dilute 10%.
- Do not utilize the product at temperatures below 5°C.
- Store in a cool and dry place.

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**PROCESSING**

	<p>5:1 (15% weight) Hardener 4001-4101-4201 Pot-life = &gt; 30' at 20 °C</p>
	<p>0-10% with Normal Thinner 5005 52" F/4 at 20°C</p>
	<p>1,7-1,9 mm 2-3 bar 2= 150 microns</p>
	<p>5' at 20°C</p>
	<p>1,5-2h at 20°C 30' at 60°C</p>
	<p>5' at 80 cm</p>
	<p>P360 – P600</p>
	<p>P600-P800</p>

**TOOLS CLEANING**

Clean with a cleaning thinner before the product hardens

Technical indications and advices are based on our own experiences. We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained.