

**2K 3:1 MATT CLEAR COAT**

**DESCRIPTION AND FIELDS OF APPLICATION**

2K High Solid Matt Clear Coat for car refinishing and industrial applications. It can be used as a clear coat in circumstances where applications require matt finishes. In addition, when satin finishes are required, it can be mixed with the various 2K clear coats to provide different levels of finish.


Especially recommended for partial paint jobs, it guarantees high quality and hardwearing finishes.

The EU VOC limit for this product ready-to-use (product category IIB(d)) is 496 g/l.

**TECHNICAL DATA**

|                    |                             |
|--------------------|-----------------------------|
| Composition:       | Hydroxylated acrylic resins |
| Specific weight:   | 1 ± 0,03 kg/l               |
| Available colours: | Translucent white           |
| Safety data:       | Refer to the safety sheet   |

**SURFACE PREPARATION**





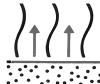

|   |  |
|---|--|
|  | Opaque base for double coat solvent or water thinning finishes |
|---|--|

**CAUTIONS**

- \* The 2K acrylic clear coats must be protected from damp.
- \* Respect correct reduction.
- \* Do not use the product at temperatures below 5°C
- \* Keep in a cool and dry place

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### PROCESSING

|   |  |
|---|--|
|    | <p>3:1 with 48300 HARDENER<br/>Potlife &gt; 90' at 20°C</p>    |
|    | <p>15% with THINNER 5005 -5105<br/>18"-20" DIN 4mm at 20°C</p> |
|   | <p>1,2-1,3 mm 2,0-2,5 bar<br/>1 + 1 = 50-60 microns</p>        |
|  | <p>1,5-1,7 mm 2,0-3,0 bar<br/>1 + 1 = 50-60 microns</p>        |
|  | <p>5' of evaporation according to temperature</p>              |
|  | <p>7h. at 20°C<br/>30' at 60°C</p>                             |

### TOOLS CLEANING

With thinner. for polyurethane products

Technical indications and advices are based on our own experiences.  
We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained.