

**1K PRIMER SURFACER**

**Nitro-synthetic primer filler of general use**

**DESCRIPTION AND FIELDS OF APPLICATION**



1K nitro-synthetic primer filler of general use with high filling properties and fast drying.  
 Can be topcoated with nitrocellulose, synthetic and acrylic finish.  
 Has excellent adhesion and strong covering power.  
 Can be applied in thick coats.  
 Is non-absorbing and leaves a very smooth surface.

VOC 2004/42/IIB(c)(650) 535 g/l

**TECHNICAL DATA**

Composition:	Synthetic resin, nitrocellulose , mineral charges and solvents
Specific weight:	1,3 ± 0,1
Colour:	Light Grey
Safety data:	Refer to the safety sheet

**SURFACE PREPARATION**

 	<ul style="list-style-type: none"> <li>• Bare metal, polyester laminates, wood, polyester fillers, etc.</li> <li>• Original paints or aged topcoat finishes.</li> <li>• Sand with P240</li> <li>• Clean well the surface to be treated with 6005 Degreaser. Make sure it is dry and free from silicone, wax, grease and any extraneous material.</li> </ul>
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

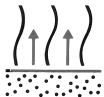


**CAUTIONS**

<ul style="list-style-type: none"> <li>• Allow flash-off time between coats, depending on reduction and temperature</li> <li>• Do not apply the next coat until the primer finish is satin.</li> <li>• Respect the correct dissolution.</li> <li>• Do not utilize the product at temperatures below 5°C</li> <li>• Store in a cool and dry place</li> </ul>
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**PROCESSING**

	<p>50-70% with nitro thinner 45"-20" DIN 4 mm at 20°C</p>
	<p>1,5-1,7 mm 3-3,5 bar 2= 90 microns</p>
	<p>5' at 20°C</p>
	<p>2h at 20°C</p>
	<p>P360 – P400</p>

**TOOLS CLEANING**

With nitro or washing thinner

**FURTHER STEPS**

It can be overpainted with any kind of bodywork enamel.

Technical indications and advices are based on our own experiences. We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained.