

4:1 CLEARCOAT

DESCRIPTION AND FIELDS OF APPLICATION


KMK 2404 4:1 CLEARCOAT is ideal for partial or complete repairs.
 Due to its viscosity and solvent selection, it's easy to apply even at low pressures.
 It is easy to avoid excessive spraying.
 Once applied, dust dry and air curing are quick.
 For its characteristics this product is easy to polish.

VOC: 4.9 lb/gal Application (100:25 vol)

TECHNICAL DATA

Nature:	Acrylic 2K
Specific weight:	7.5 lb/gal @ 68°F
Color:	Colourless
Viscosity CF/4:	15 sec @ 68°F
Dry film thickness:	2.0 – 2.2 mils 2 coats
Coverage:	360-400 ft ² /gal
Safety data:	Refer to the safety sheet

SURFACE PREPARATION



Apply KMK 2404 4:1 CLEARCOAT on the base coat after the flash off time recommended by the manufacturer.

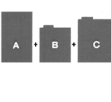


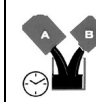



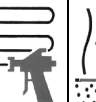




CAUTIONS

- * Humidity affects clearcoat components so the application equipment should be absolutely dry.
- * Close the hardener container immediately after use.
- * When relative humidity is higher than 70% and/or temperatures lower than +50°F it is recommended to dry at 140°F.
- * Store the product in a ventilated place far from direct exposure to sunlight. Keep between +41°F and +86°F.


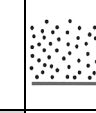







TECHNICAL SHEET: 2404

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PROCESSING

MIXING RATIO					APPLICATION METHOD						
KMK 2404 4:1 CLEARCOAT											
					Inches	psi	inches				
					68°F						
	KMK 4901 Normal Hardener	100:25:0-5	4 : 1	15 sec F/4	4 hrs		0.047 - 0.055	29.0 - 36.3	5.9 - 7.9		
						0.059 - 0.067	29.0 - 43.5	5.9 - 7.9	2-3		3-5 min
						0.047 - 0.055	29.0 - 36.3	3.9			

DRYING TIMES

68° F						140° F		IR - OC			
									FLASH OFF	FULL BAKE	
KMK 4901 Normal Hardener	9 min	3.5 hrs	5 hrs	8 hrs	8 hrs	KMK 4901 Normal Hardener	20-25 min				
									BLACK	3 min	5 min
									WHITE	4 min	6 min

TOOLS CLEANING

Use a cleaning thinner before the pot life has expired.

Technical indications and advices are based on our own experiences.
We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained.